



JUMP RING WELD SETTINGS

(IN JOULES)

JUMP RING	<u>ZAPP®</u>	<u>ZAPP PLUS® 2</u>	<u>Orion mPulse®</u>
22 GAUGE - 14/20 GOLD FILLED YELLOW	8 - MAX POWER	8	8
22 GAUGE - 14/20 GOLD FILLED ROSE	8 - MAX POWER	8	8
24 GAUGE - 14K WHITE GOLD	4	6	5
24 GAUGE - 14K GOLD YELLOW	5	6	4
24 GAUGE - 14K ROSE GOLD	8	5	4.5
24 GAUGE - SILVER	5	5	4.5

Weld settings provided for the average weld. Settings may need to be adjusted to compensate for changes in altitude. Weld settings listed are the minimum recommended to achieve the result in each photo.